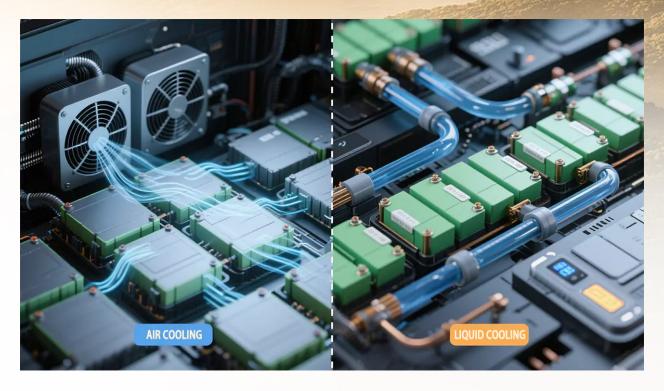


Applications of Liquid-Cooled ESS in C&I Settings: A Product Selection Guide

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Large battery energy storage systems(BESS) generate a lot of heat during the charge and discharge cycles. If not managed properly, overheating can accelerate battery performance degradation or even cause thermal runaway. Effective thermal management is critical for stable and efficient operation, increased energy output, extended battery life, and safety. For commercial and industrial (C&I) energy storage, efficient cooling solutions are a key component of system design.

Cooling vs. Liquid Cooling

Cooling Method	Mechanism & Features	Advantages	Limitations	Typical Applications
Air Cooling	Uses fans to move air over battery components to dissipate heat.	- Simple and cost- effective- Easy to implement- Works well in cold environments	- Efficiency depends on ambient temperature- Limited for high- power or high- density systems	Telecom base stations, small residential systems
Liquid Cooling	Circulates coolant (e.g., water or antifreeze) through pipes or plates in contact with battery cells.	 Superior thermal conductivity- Precise temperature control- High efficiency 	 More complex- Requires maintenance of pumps and coolant circuits 	Large-scale BESS, harsh environments (deserts, coastal)
Other Methods	Includes immersion cooling, phase-change materials, and heat pipes.	- Advanced thermal management potential- Suitable for specific high- performance needs	- Typically experimental or niche- Less commercially adopted	Experimental setups, niche industrial or research projects

Advantages of Liquid-Cooled Systems

Compared to air cooling, liquid cooling provides several key advantages for commercial and industrial use:

Advantage	Technical Insight & Relevance (China & USA)
High Energy Density	In both China's urban centers and U.S. commercial sites , space is limited—liquid cooling enables >150% capacity in the same footprint, optimizing land use.
Precision Thermal Control	Essential for China's coastal humidity and U.S. temperature variability , precise cooling reduces thermal gradients, enhancing safety and system reliability.
Reduced Auxiliary Load	Lower standby consumption aligns with China's dual-carbon goals and U.S. energy efficiency standards, improving system ROI.
Low Acoustic Profile	Beneficial for residential deployments in China and urban projects in the U.S. , where noise regulations and community impact are critical.
Environmental Resilience	Designed for extreme climates—from Xinjiang deserts to Arizona and Texas , with IP55/IP65



Advantage	Technical Insight & Relevance (China & USA)
	protection and operation range from -35°C to +50°C.
Lifecycle Extension	Reduced thermal stress extends battery life by ~20%, which supports China's long-term infrastructure planning and U.S. asset management strategies.

How to Choose a Liquid-Cooled Energy Storage System

Choosing a **liquid-cooled energy storage system** requires careful attention to performance, safety, maintenance, and long-term cost. A quality system should maintain tight temperature control (within 3°C) even at high charge/discharge rates (2C-3C), ensuring efficiency and battery longevity. Safety features such as leak detection, over-temperature alarms, and fire protection are essential, along with compliance to standards like IEC62619 and UL9540A. Modular design and smart cooling management simplify maintenance, while lower degradation rates help reduce lifetime costs. As a trusted provider from China, HighJoule offers mature, globally proven liquid-cooled systems that combine advanced technology with reliable service.

HighJoule 233KWh Outdoor liquid-cooled energy storage cabinet

Liquid-Cooled Products from HighJoule

HighJoule offers several advanced liquid-cooled energy storage cabinets tailored for commercial and industrial use. Examples include:

- HJ-G215-418L: 215 kW power output and 418 kWh capacity
- HJ-G55-233L / HJ-G110-233L: 55 kW / 110 kW output, each with 233 kWh capacity

Key Features:

- All-in-One Integrated Design: Each unit combines battery cells, Battery Management System (BMS), Energy Management System (EMS), Power Control System (PCS), and fire suppression into a compact cabinet for streamlined deployment and operation.
- Advanced Liquid Cooling & Temperature Control: With closed-loop liquid circulation and intelligent temperature algorithms, HighJoule's systems offer consistent cooling even under high loads and extreme conditions.
- **High Performance and Stability**: These systems support fast charging (2C or higher) and remain stable at ambient temperatures up to 50°C.
- **Applicable Scenarios**: Ideal for applications such as solar+storage systems, demand charge reduction, grid peak shaving, data centers, EV charging stations, and microgrids.
- **Reliable & Certified**: Designed with IP-rated enclosures, high corrosion resistance, and full safety certifications. Built-in protections include real-time leak detection, thermal runaway prevention, and multi-stage fire control systems.



• **Easy Monitoring & Maintenance**: Remote monitoring capabilities allow users to view coolant temperature, flow rate, and system status. Maintenance includes checking coolant condition and replacing filters or heat exchangers as needed.

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